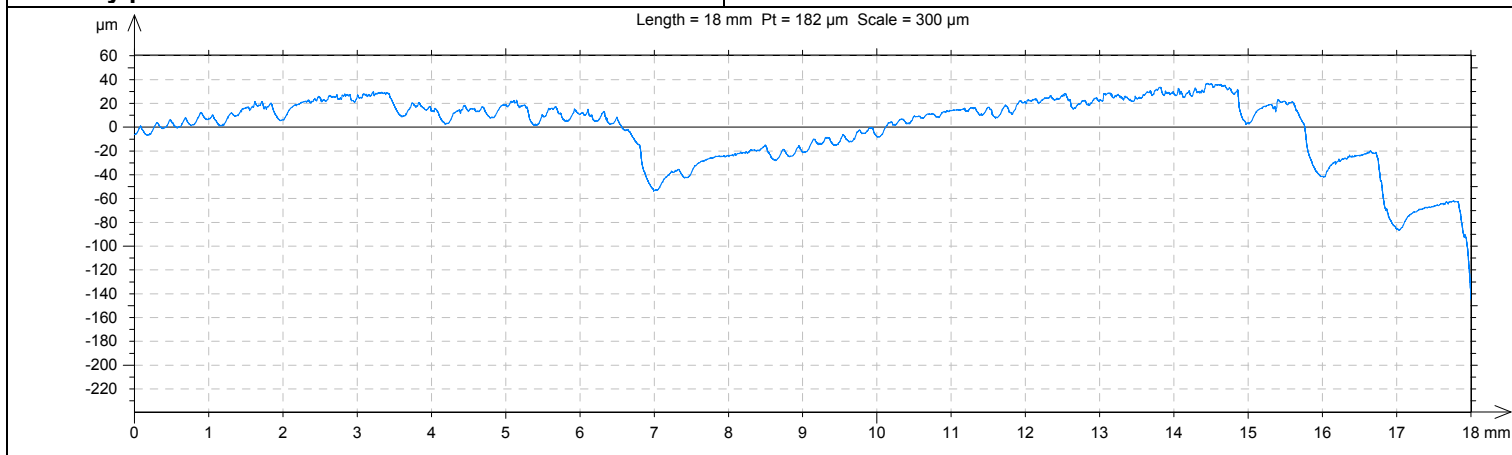
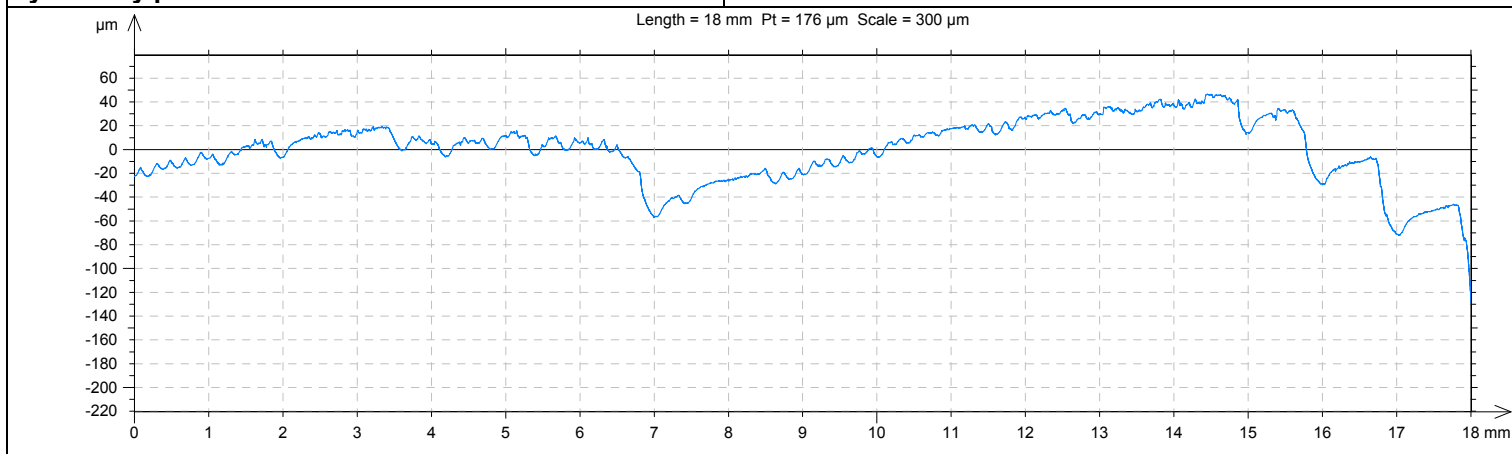


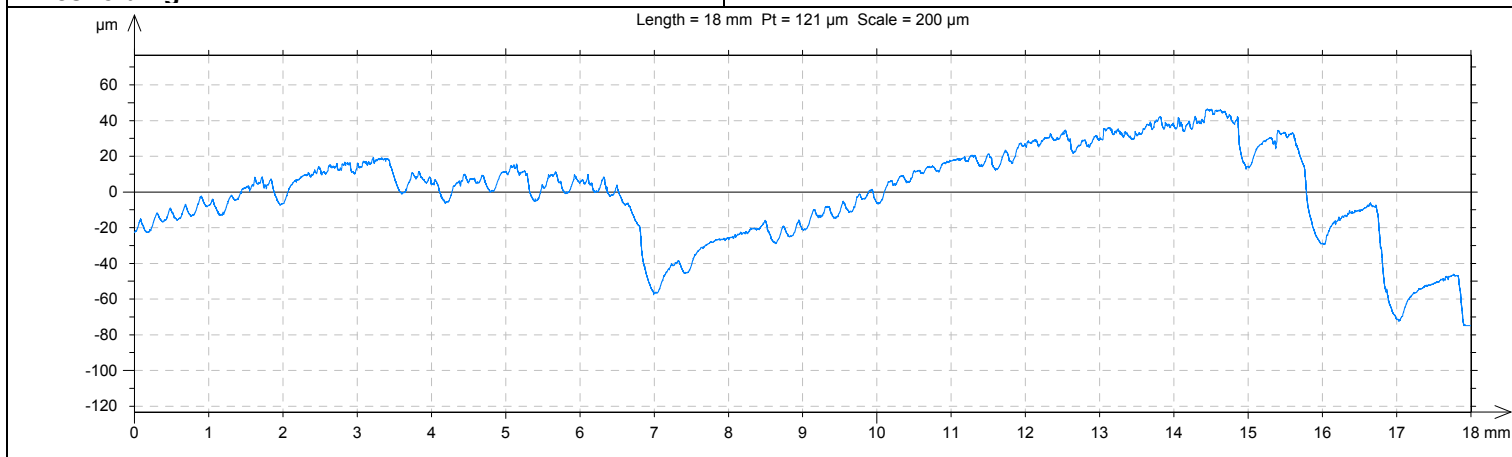
Změřený profil



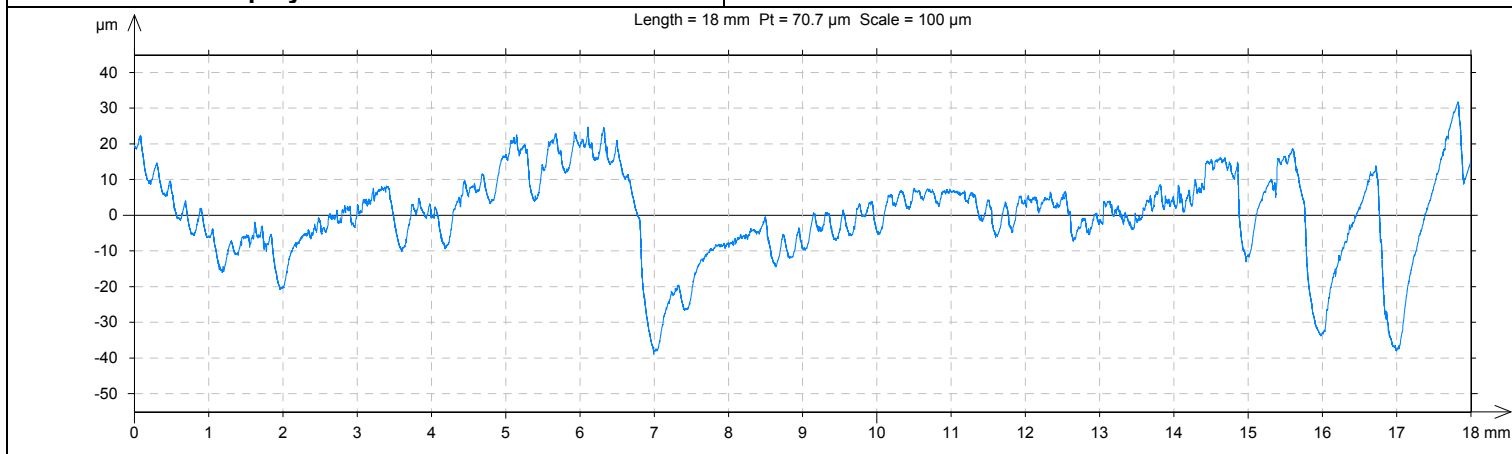
Vyrovnaný profil



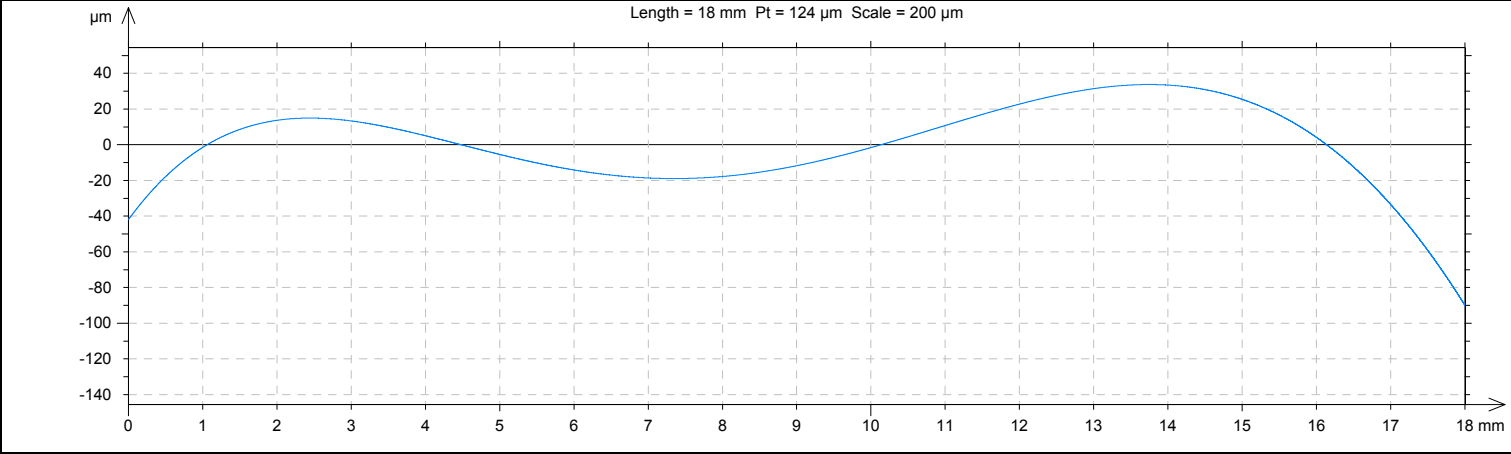
Thresholding



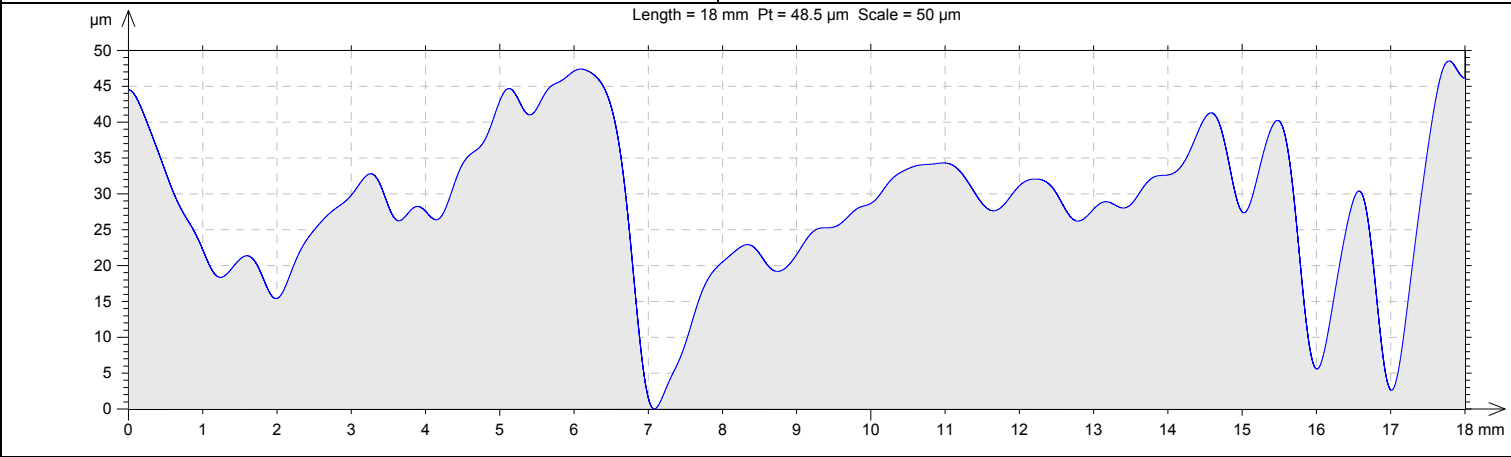
Odstranění tvaru - polynomem 5. řádu



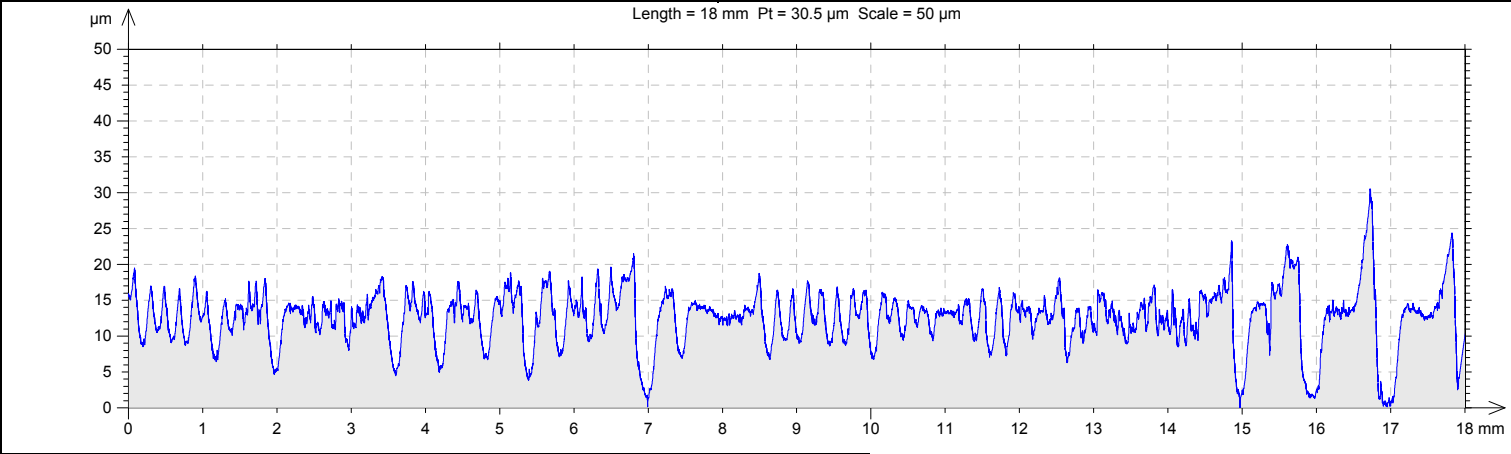
Samotný tvar



Vlnitost povrchu - Gauss, cut-off 0,8 mm_celá díra



Drsnost povrchu - Gauss, cut-off 0,8 mm_celá díra



Parameters calculated on the profile dira 7A_1 > ... >
Roughness, Gaussian Filter, 0.8 mm

* Parameters calculated as average value of all sampling lengths.
* A microroughness filtering is used, with a ratio of 2.5 μm .

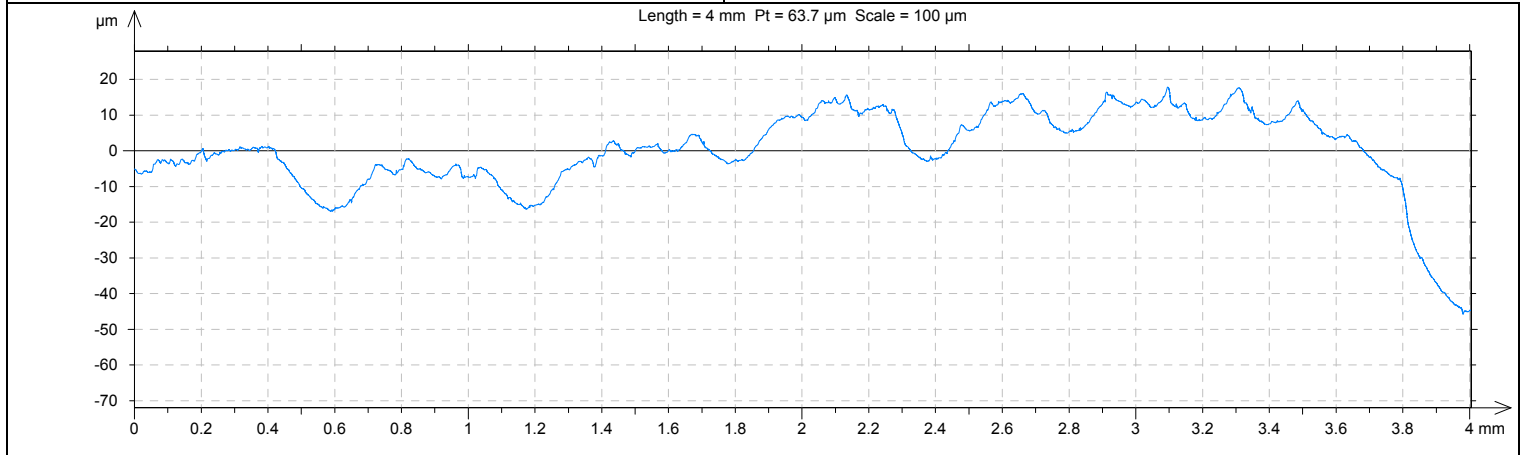
Roughness Parameters, Gaussian filter, 0.8 mm

Ra = 2.31 μm
Ra: Arithmetic Mean Deviation of the roughness profile.
Rz = 11.7 μm
Rz: Maximum Height of roughness profile.
RSm = 0.18 mm
RSm: Mean Width of the roughness profile elements.

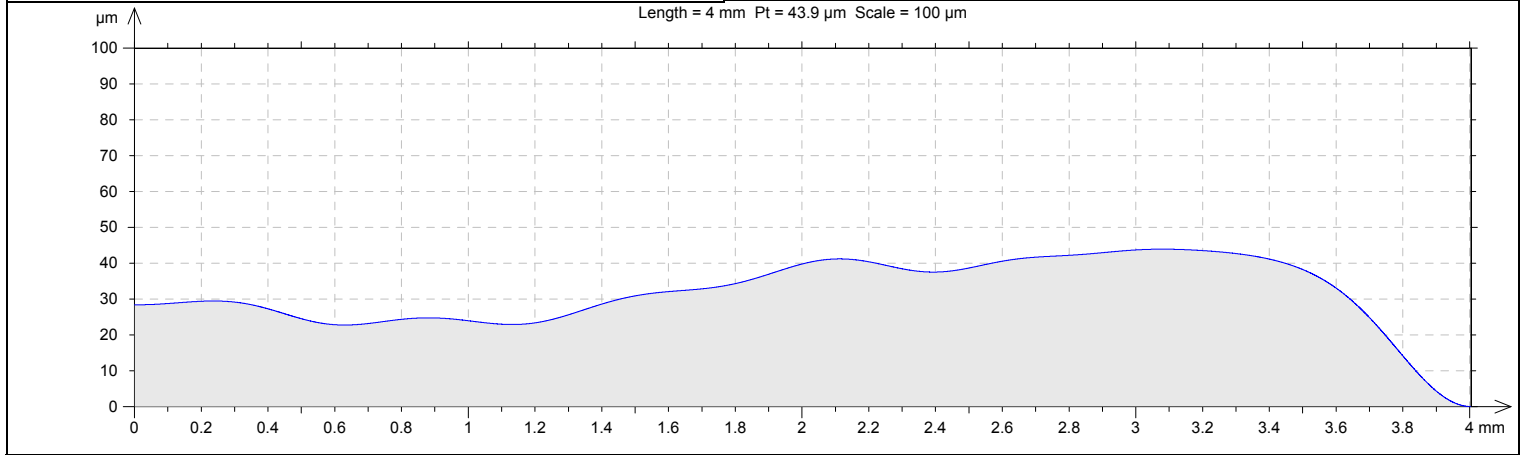
Waviness Parameters, Gaussian filter, 0.8 mm

Wa = 0.971 μm
Wa: Arithmetic Mean Deviation of the waviness profile.
Wz = 3.1 μm
Wz: Maximum Height of waviness profile.
WSm = 0.993 mm
WSm: Mean Width of the waviness profile elements.

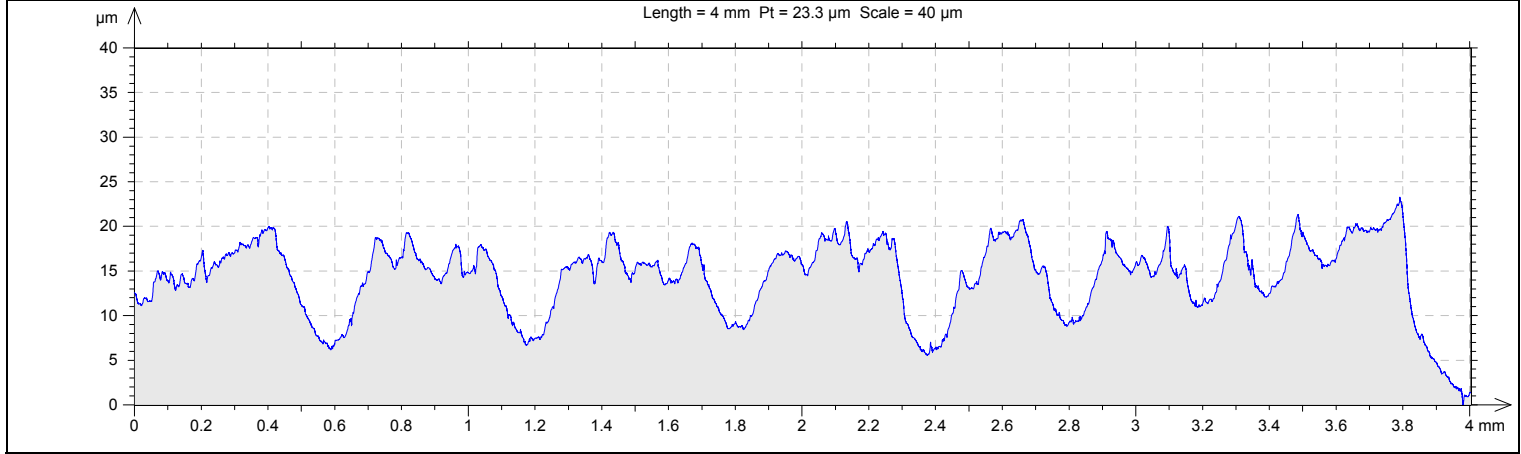
Samotná drsnost_výjezd vrtáku



Vlnitost povrchu - Gauss, cut-off 0,8 mm_výjezd vrtáku



Drsnost povrchu - Gauss, cut-off 0,8 mm_výjezd vrtáku



Parametry drsnosti_výjezd vrtáku

Parameters calculated on the profile dira 7A_1
> ... > Roughness, Gaussian Filter, 0.8 mm

* Parameters calculated as average value of all sampling lengths.
* A microroughness filtering is used, with a ratio of 2.5 μm .

Roughness Parameters, Gaussian filter, 0.8 mm

Ra = 2.58 μm
Ra: Arithmetic Mean Deviation of the roughness profile.

Rz = 11.6 μm
Rz: Maximum Height of roughness profile.

RSm = 0.185 mm
RSm: Mean Width of the roughness profile elements.

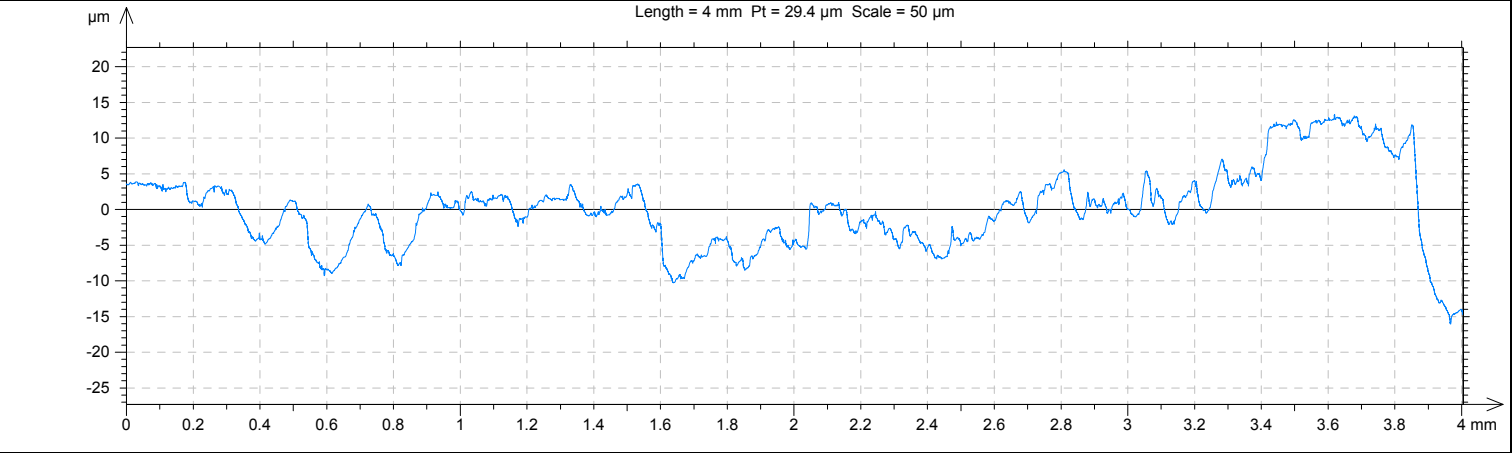
Waviness Parameters, Gaussian filter, 0.8 mm

Wa = 0.799 μm
Wa: Arithmetic Mean Deviation of the waviness profile.

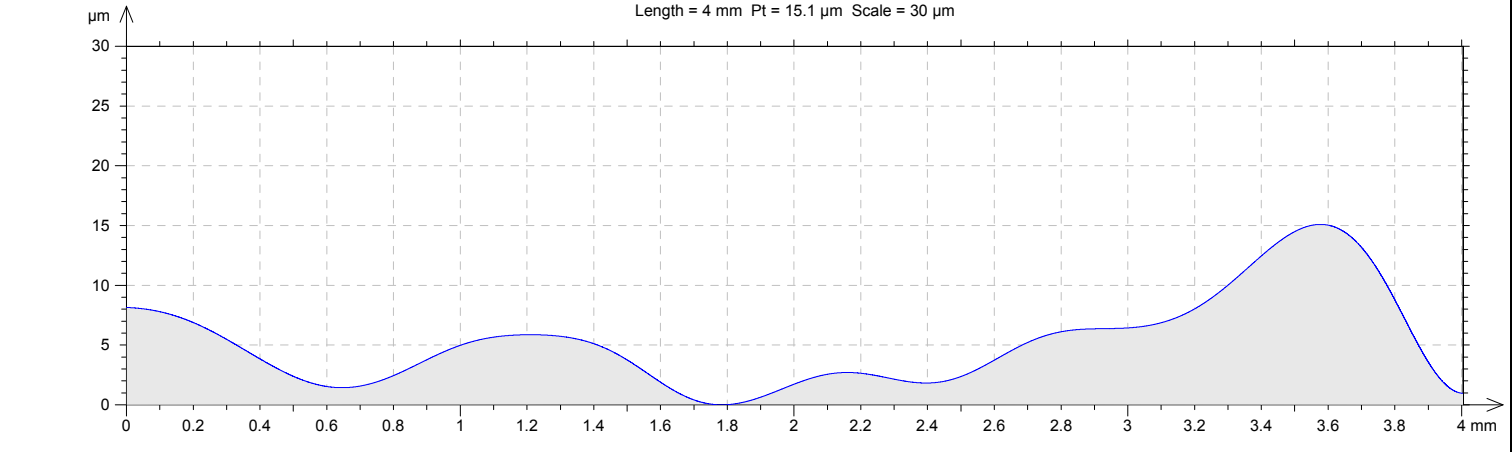
Wz = 2.68 μm
Wz: Maximum Height of waviness profile.

WSm = 0.542 mm
WSm: Mean Width of the waviness profile elements.

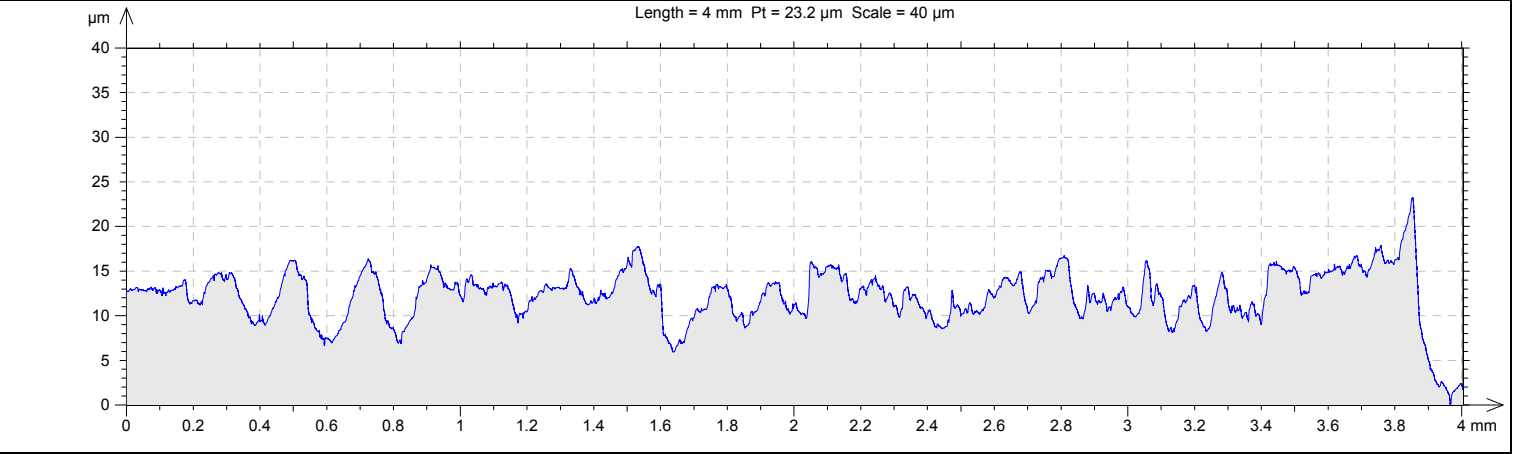
Samotná drsnost vjezd vrtáku



Vlnitost povrchu - Gauss, cut-off 0,8 mm vjezd vrtáku



Drsnost povrchu - Gauss, cut-off 0,8 mm_vjezd vrtáku



Parametry drsnosti_vjezd vrtáku

Parameters calculated on the profile dira 7A_1
> ... > Roughness, Gaussian Filter, 0.8 mm

* Parameters calculated as average value of all sampling lengths.
* A microroughness filtering is used, with a ratio of 2.5 µm.

Roughness Parameters, Gaussian filter, 0.8 mm

Ra = 1.69 µm
Ra: Arithmetic Mean Deviation of the roughness profile.
Rz = 8.97 µm
Rz: Maximum Height of roughness profile.
RSm = 0.129 mm
RSm: Mean Width of the roughness profile elements.

Waviness Parameters, Gaussian filter, 0.8 mm

Wa = 0.537 µm
Wa: Arithmetic Mean Deviation of the waviness profile.
Wz = 1.82 µm
Wz: Maximum Height of waviness profile.
WSm = 0.735 mm
WSm: Mean Width of the waviness profile elements.